

Receiving Report

Date: 13-01-28

Batch No: 124410

Supplier: ThyssenKrupp

Dart P/O: 18894

Packing Slip: Yes No

Release Note Attached: Yes No N/A

Invoice: Yes No

Waybill Attached: Yes No N/A

Receipt: Cash Cr

Shipment Complete: Yes No N/A

QC6 Inspection: Yes No N/A

Work Order: 16 131426 N/A

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
7075-16	Bl. 750x04.500	12.04	12.04	0	0	
7075-16	Bar 1.500" x 500"	8.00	8.00	0	0	
7075-16	Bar 6.000" x 6.000"	8.00	8.00	0	0	

Initials of receiver (if shipment OK) Level 12 SP

Production/Admin: 13-01-28

Location

Date

Received/Costing

Initial SP

Purchase Order Receipt Listing

Monday, January 28, 2013 10:54:56 AM

All amounts are calculated in domestic currency.

Page 1 of 1

Monday, January 28, 2013 10:34:36 AM
All Vendors PO ID PO18894 Receipt Dates from 1/28/2013 to 1/28/2013 All Line Item Types
All amo

All Vendors PO ID PO18894 Receipt Dates from 1/28/20
All Item ID/GL/WOS All Rec. Employees All Currencies
Grouped by Vendor ID

B I L L O F L A D I N G

No: PEC 804810

Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 25Jan13 at 8:26 From PFW
 Probill
 Via VIM TRANSFER
 FOB CONCORD
 Frt PREPAID
 Route 0-0 Manifest
 Vhicle Trailer
 Slp STAN IVERS (905-532-1350)
 Sold To: (20115)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

Ship To: (1)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7
 Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-529599-1 Your PO # 18894
 Part # QQ-A-250/12

Rel #

ALUMINUM PLATE 7075-T651

3.00" THICK X 7.5000" X 144.5000"

Heat Number	Tag No
302011	144358

Quantity	PCS	Wt LBS
15.05 SFT	2	667

Tags	PCS	LBS
TOTAL: 1	1	667

Heat Number
 302011

*** Chemical Analysis ***

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
 WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
 TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **

** REFERENCED ON IT **

TOTAL 1 BDL G.W. 741 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
 CONCORD, ONT. *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

***** WE STOCK STAINLESS STEEL *****

***** PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *****

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
 RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

B I L L O F L A D I N G

No: PEC 804810

Ship From: THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 25Jan13 at 8:26 From PFW
 Probill
 Via VIM TRANSFER
 FOB CONCORD
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 Route 0-0 Manifest
 Vhicle Trailer
 Slp STAN IVERS (905-532-1350)
 Sold To: (20115)
 DART AEROSPACE

Ship To: (1)
 DART AEROSPACE

B I L L O F L A D I N G

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
 ADDED TO EVERY ORDER.***

Page: 2 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
 RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM PLATE 7075-T651
3.00" THICK X 7.5000" X 144.5000"
PART NO. QQ-A-250/12

PO/Rel 18894

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-804810-001

25Jan13

Pg 1/2

Signed by: _____

Constellium



THYSSENKRUPP CA
THYSSENKRUPP MATERIALS CA LTD
2821 LANGSTAFF ROAD
CONCORD, ONT CM CANADA
L4K 5C6

THYSSENKRUPP CA
THYSSENKRUPP MATERIALS CA LTD
2821 LANGSTAFF ROAD
CONCORD, ONT CM CANADA
L4K 5C6

PECKOVERS C85101 4075 INCLUSION SERIAL#: 20120913C85101 PAGE 1 OF 3

CUSTOMER PURCHASE ORDER NO. & ITEM				Constellium ORDER NO.		
PEC-240255				176-201113		
ALLOY	CLAD.	TEMPER	GAUGE	WIDTH	LENGTH	
7075	00	T651	3.00000	48.500	144.500	
ITEM ORDERED						
TOOLING PLT-DIST/GE SPEC PLATE, SAWED				MILL		
CUSTOMER SPECIFICATION						
AMS-QQ-A-250/12						
PART NUMBER		B/L NUMBER		DATE SHIPPED		
WEIGHT SHIPPED	NO. OF PIECES	C85100	2	GOV. CONTRACT NO.	09/14/12	
4,320						

"Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination."

Constellium Rolled Products Ravenswood, LLC
Rt 2 South, Century Road
P.O. BOX 68
RAVENSWOOD, WV 26164 USA

Rodney J. Felt
Rodney J. Felt - Laboratory Manager

LOT NUMBER	TEST DIRECTION	NO. OF TESTS	ULTIMATE STRENGTH K.S.I.		YIELD STRENGTH K.S.I.		ELONGATION %		COND % IACS											
			MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.										
302011	LT	2	***** T651	82.2	83.1	72.5	73.0	*****	13.0	13.5										
All material contained in lot 302011 was cast and manufactured in the USA.																				
ALL LOTS ON THIS CERTIFICATION ALSO CONFORM TO THE FOLLOWING REQUIREMENTS																				
ASTM B209-10, AMS 4045K																				
CHEM COMP	ALLOY	SILICON		IRON		COPPER		MANGANESE		MAGNESIUM		CHROMIUM		ZINC		TITANIUM		OTHERS		
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	EACH TOTAL	MAX.	
SEE ACTUAL CHEMICAL COMPOSITION																				

P-860-155D (08/11)

ALUMINUM REMAINDER

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM PLATE 7075-T651
3.00" THICK X 7.5000" X 144.5000"
PART NO. QQ-A-250/12

PO/Rel 18894

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-804810-001

25Jan13

Pg 2/2

Signed by: _____



CERTIFIED TEST REPORT

Constellium Rolled Products Ravenswood, LLC

THYSSENKRUPP CA
THYSSENKRUPP MATERIALS CA LTD
2821 LANGSTAFF ROAD
CONCORD, ONT CM CANADA
L4K 5C6

THYSSENKRUPP CA
THYSSENKRUPP MATERIALS CA LTD
2821 LANGSTAFF ROAD
CONCORD, ONT CM CANADA
L4K 5C6

PECKOVERS C85101 4075			INCLUSION SERIAL#: 20120913C85101 PAGE 2 OF 3		
CUSTOMER PURCHASE ORDER NO. & ITEM PEC-240255			Constellium ORDER NO. 176-201113		
ALLOY 7075	CLAD. 00	TEMPER T651	GAUGE 3.00000	WIDTH 48.500	LENGTH 144.500
ITEM ORDERED TOOLING PLT-DIST/GE SPEC PLATE, SAWED			MILL		
CUSTOMER SPECIFICATION AMS-QQ-A-250/12					
PART NUMBER			B/L NUMBER C85100	DATE SHIPPED 09/14/12	
WEIGHT SHIPPED 4,320	NO. OF PIECES 2	GOVT. CONTRACT NO.			

*Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination."

Constellium Rolled Products Ravenswood, LLC
Rt. 2 South, Century Road
P.O. BOX 68
RAVENSWOOD, WV 26164 USA

Rodney J. Feltz
Rodney J. Feltz - Laboratory Manager

LCT NUMBER	TEST DIRECTION	NO. OF TESTS	ULTIMATE STRENGTH K.S.I.		YIELD STRENGTH K.S.I.		ELONGATION %		COND % IACS											
			MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN	MAX										
ACTUAL CHEMICAL COMPOSITION																				
302011	C	SI= 0.06 CR= 0.19 OTHERS-EACH: .05	FE= 0.12 ZN= 5.59 MAX. OTHERS TOTAL: .15	CU= 1.52 TI= 0.04 MAX. OTHERS TOTAL: .15	MN= 0.03 ZR= 0.00 MAX. AL REMAINDER	MG= 2.61														
CHEM COMP	ALLOY	SILICON		IRON		COPPER		MANGANESE		MAGNESIUM		CHROMIUM		ZINC		TITANIUM		OTHERS		
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	
SEE ACTUAL CHEMICAL COMPOSITION																				
ALUMINUM REMAINDER																				

P-860-155D (06/11)



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO18894**

Purchase Order Date 1/22/13

PO Print Date 1/22/13

Page Number 1 of 2

Order From :

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275, POSTAL "A"
TORONTO, ON M5W 5V8
CA

VC-COP001

Contact Name

Vendor Phone 905 669 9444

Vendor Fax 905 738 9033

Vendor Account Nbr

Buyer Chantal Lavoie

Requisition Nbr

Tax Resale Nbr 10127-2607

Terms Net 30

Currency CAD

FOB Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

*EXECD
01/28*

Line Nbr	Reference Revision ID	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M7075T6B3.000X7.500	7075-T6 BAR 3.000" X 7.500"	1/30/13 Yes	✓ 24.08 f	Yours ppd	\$66.0299	\$1,590.22
2	M7075T6B1.750X04.500	7075-T6 BAR 1.750" X 4.500"	1/30/13 Yes	12.04 f	Yours ppd	\$58.5548	\$705.00

Special Inst: MATERIAL: 7075-T6 OR
T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS
4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12
CUT FROM PLATE

Special Inst: MATERIAL: 7075-T6 OR
T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS
4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12
CUT FROM PLATE

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required YES NO

Change Nbr: 1

Change Date: 1/22/13

PURCHASE ORDER

Purchase Order ID **PO18894**

Purchase Order Date **1/22/13**

PO Print Date **1/22/13**

Page Number **2 of 2**

Order From :

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

VC-COP001

Contact Name

Vendor Phone **905 669 9444**

Vendor Fax **905 738 9033**

Vendor Account Nbr

Buyer **Chantal Lavoie**

Requisition Nbr

Tax Resale Nbr **10127-2607**

Terms **Net 30**

Currency **CAD**

FOB **Destination-Collect**

3	M7075T6B1.500X8.500	7075-T6 BAR 1.500" X 8.500"	1/30/13	8.00	Yours ppd	\$93.53	12	\$748.25	
			Yes		f				
			Special Inst:	MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE					
4	M7075T6B6.000X6.000	7075-T6 BAR 6.000" X 6.000"	1/30/13	8.00	Yours ppd	\$229.37	50	\$1,835.00	
			Yes		f				
			Special Inst:	MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE					
							PO Total:	\$4,878.47	

**MATERIAL CERTIFICATION
REQD UPON DELIVERY**

Change Nbr: **1**

Change Date: **1/22/13**

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required - YES NO